



# ONE-STOP **HIGH-PERFORMANCE** 3D PRINTING SOLUTIONS

MINGDA 3D Printer Catalog

Professional High-temperature  
Industrial 3D Printer

[www.3dmingda.com](http://www.3dmingda.com)

# MINGDA MD-400D

- High-Temperature IDEX 3D Printer
- A Truly Independent Dual Extrusion System for Unparalleled Multi-Material Capabilities

## FOUR PRINTING MODES



### Duplicate Mode

Speed up production



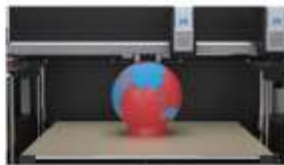
### Mirror Mode

Printing symmetrical models



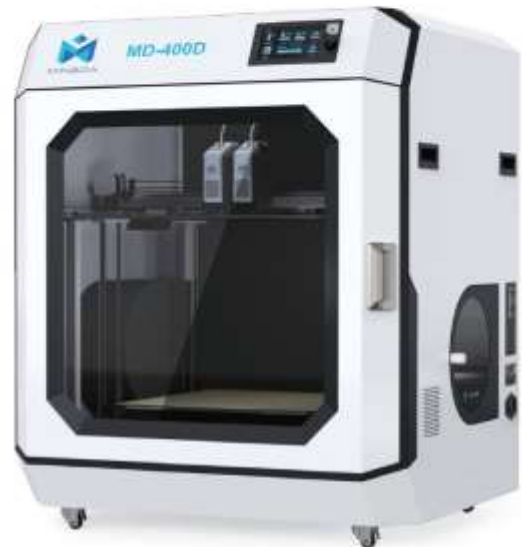
### Supports Mode

Printing complex structural components



### Dual-Color Mode

Printing two-color models



## APPLICATIONS



Complex Prototyping and design



Jigs & Fixtures



Medical Parts



Aerospace components



Automobile manufacturing



Research and Education

## TECHNICAL SPECIFICATIONS

Print Technology:	Fused Deposition Modeling(FDM)	Extruder Temperature:	≤350°C
Print Volume:	400*400*400 mm	Platform Temperature:	≤110°C
Duplicatio Mode:	400(2*200)*400*400 mm	Print Speed:	60-100 mm/s (recommend), Max travel speed 200mm/s
Mirror mode:	350(2*175)*400*400 mm	Print Precision:	± 0.1 mm
Extruder Quantity:	2	Filament Compatibility:	Common filament: PLA, ABS, TPU, PETG; Engineering filament: PA-CF/GF, PET-CF/GF,HiPA-CF/GF, ABS-GF25, ABS-CF20, PA-GF25/CF25; Support filament: S-Mullit, S-HtPA, PVA, etc
Nozzle Diameter:	0.4mm standard (0.6, 0.8, 1.0mm optional)		

# MINGDA MD-600 Pro

- High-Performance Industrial 3D Printer
- Precision 3D Printing for Unlimited High-Performance Filaments

## 10 ADVANTAGES



## APPLICATIONS



Prototyping and design



Functional prototyping



Tools and fitting



Art and sculpture



Automotive



Jigs & Fixtures



Electrical and electronics (E&E) industry

## TECHNICAL SPECIFICATIONS

Print Technology:	Fused Deposition Modeling (FDM)	Extruder Temperature:	≤350°C
Print Volume:	600*600*600 mm	Platform Temperature:	≤110°C
Extruder Quantity:	1	Print Speed:	60-100 mm/s(recommend), Max travel speed 200mm/s
Nozzle Diameter:	0.6mm standard (0.4, 0.8, 1.0mm optional)	Filament Compatibility:	Common filament: PLA, ABS, TPU, PETG; Engineering filament: PA-CF/GF, PET-CF/GF,HiPA-CF/GF, ABS-GF25, ABS-CF20, PA-GF25/CF25; etc
Print Precision:	± 0.1 mm		

# MINGDA MD-1000 Pro

- Massive Print Volume 3D Printer
- Create Big Robust Parts With Solid Mechanical Properties

## 10 ADVANTAGES



350°C  
All-Metal  
Hotend  
Up to 350°C



Auto  
Leveling



Supports  
Different  
Filaments



Full-Size  
Printing



Direct Drive  
Extruder



PEI  
Platform



Auto  
Shutoff



Power Loss  
Recovery



Filament  
Detector



Safety  
System



## APPLICATIONS



Prototyping and design



Functional prototyping



Tools and fitting



Art and sculpture



Automotive



Jigs & Fixtures



Electrical and  
electronics (E&E) industry

## TECHNICAL SPECIFICATIONS

Print Technology: Fused Deposition Modeling(FDM)

Print Volume: 1000\*1000\*1000 mm

Extruder Quantity: 1

Nozzle Diameter: 0.6mm standard (0.4, 0.8, 1.0mm optional)

Print Precision:  $\pm 0.1$  mm

Extruder Temperature:  $\leq 350^{\circ}\text{C}$

Platform Temperature:  $\leq 110^{\circ}\text{C}$

Print Speed: 60-100 mm/s(recommend), Max travel speed 200mm/s

Filament Compatibility: Common filament: PLA, ABS, TPU, PETG;  
Engineering filament: PA-CF/GF, PET-CF/GF,HiPA-CF/GF,  
ABS-GF25, ABS-CF20, PA-GF25/CF25;  
etc



# 3D Printing Filament

MINGDA offers a variety of 3D printing filaments that can fulfill a wide range of project requirements.

	Filament	Material Characteristics	Applications
Common Filament	 <b>PLA</b> Recommended to beginners	<ul style="list-style-type: none"> <li>Easy to print</li> <li>High stiffness and strength</li> <li>Biodegradable and environmentally friendly</li> </ul>	<ul style="list-style-type: none"> <li>Prototyping and design</li> <li>Architecture models</li> <li>Manufacture aids</li> <li>Art and sculpture</li> </ul>
	 <b>PETG-HF</b> User-friendly filament for general applications	<ul style="list-style-type: none"> <li>Excellent chemical resistance</li> <li>Easy to print</li> <li>High stiffness and strength</li> <li>Good impact resistance</li> </ul>	<ul style="list-style-type: none"> <li>Prototyping and design</li> <li>Containers and bottles</li> <li>Manufacture aids</li> <li>Education and visualization</li> </ul>
	 <b>ABS-HF</b> Reliable and versatile rigid filament	<ul style="list-style-type: none"> <li>Excellent impact resistance</li> <li>Good stiffness and tensile strength</li> <li>Good chemical resistance</li> </ul>	<ul style="list-style-type: none"> <li>Functional prototyping</li> <li>Tools and fitting</li> <li>Prototyping and concept models</li> </ul>
	 <b>ASA</b> Ideal filament for outdoor applications	<ul style="list-style-type: none"> <li>UV resistance</li> <li>High impact and wear resistance</li> <li>High heat resistance</li> <li>High toughness</li> </ul>	<ul style="list-style-type: none"> <li>Items for outdoor use</li> <li>Manufacturing aids and fixtures</li> <li>Production tools</li> <li>Functional prototypes</li> </ul>
Engineering Filament	 <b>PA12 CF</b> Nylon12 carbon fiber	<ul style="list-style-type: none"> <li>Superior interlayer bonding strength</li> <li>Stiff and strong</li> <li>Lower shrinkage ratio</li> <li>Heat and wear resistant &amp; Chemical resistant</li> </ul>	<ul style="list-style-type: none"> <li>Manufacturing aids</li> <li>Automotive</li> <li>Aerospace</li> <li>Jigs &amp; Fixtures</li> </ul>
	 <b>PET-CF</b> PET carbon fiber	<ul style="list-style-type: none"> <li>Strong and high stiffness</li> <li>High dimensional stability</li> <li>Low moisture absorption</li> <li>Creep and chemical resistance</li> </ul>	<ul style="list-style-type: none"> <li>Automobile</li> <li>Jigs &amp; Fixtures</li> <li>Manufacture aids</li> <li>Electrical and electronics (E&amp;E) industry</li> </ul>
	 <b>HtPA-CF</b> High temperature nylon carbon fiber	<ul style="list-style-type: none"> <li>High rigidity and strength</li> <li>Better thermal performance</li> <li>Lower moisture absorption</li> <li>Chemical resistance</li> </ul>	<ul style="list-style-type: none"> <li>Automobile</li> <li>Aerospace</li> <li>Electrical and electronics (E&amp;E) industry</li> <li>Industrial end-use parts</li> </ul>
	 <b>PET-GF</b> PET glass fiber	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>High dimensional stability</li> <li>Heat and chemical resistance</li> <li>Creep resistance</li> </ul>	<ul style="list-style-type: none"> <li>Automobile</li> <li>Jigs &amp; Fixtures</li> <li>Manufacture tools</li> <li>Electrical and electronics (E&amp;E) industry</li> </ul>
	 <b>HtPA-GF</b> High temperature nylon glass fiber	<ul style="list-style-type: none"> <li>High rigidity and strength</li> <li>Excellent thermal performance</li> <li>Lower moisture absorption</li> <li>Chemical resistance</li> </ul>	<ul style="list-style-type: none"> <li>Automobile</li> <li>Aerospace</li> <li>Electrical and electronics (E&amp;E) industry</li> <li>End-use parts</li> </ul>
	 <b>TPU95A-HF</b> Flexible filament	<ul style="list-style-type: none"> <li>Elastic and flexible</li> <li>Wear and tear resistance</li> <li>Durable and resilient</li> </ul>	<ul style="list-style-type: none"> <li>Seals, tubes</li> <li>Protective cases</li> <li>Shoes and insoles</li> <li>Bushings, gaskets</li> </ul>
Support Filament	 <b>S-Multi</b> (Compatibility: PET, PA12, ABS-HF, ABS-GF/CF, TPU )	<ul style="list-style-type: none"> <li>Easy to remove and break-away</li> </ul>	<ul style="list-style-type: none"> <li>Printing complex geometry</li> <li>Printing large overhangs and cavities</li> <li>3D prints with moving parts</li> </ul>
	 <b>S-HtPA</b> (Compatibility: HTPA-CF, HTPA-GF )	<ul style="list-style-type: none"> <li>Easy to remove and break-away</li> </ul>	<ul style="list-style-type: none"> <li>Printing complex geometry</li> <li>Printing large overhangs and cavities</li> <li>3D prints with moving parts</li> </ul>
	 <b>PVA</b> (Compatibility: PLA )	<ul style="list-style-type: none"> <li>Water-soluble</li> </ul>	<ul style="list-style-type: none"> <li>Printing complex geometry</li> <li>Printing large overhangs and cavities</li> <li>3D prints with moving parts</li> </ul>

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The logo for 3Dfilum features the text '3Dfilum' in a stylized, hand-drawn font. Each letter is a different color: '3' is red, 'D' is blue, 'f' is green, 'i' is green, 'l' is green, 'u' is yellow, and 'm' is red. The letters have a slightly irregular, textured appearance.